



July 2015

DRAWING 120361/0840

O-I Manufacturing Italy S.p.A.

100CL MARASCA ALL

approx weight gr. 560

END USE

OIL

Any use other than indicated must be agreed upon our Customer Service

CONFORMITY

The mentioned container complies with:

Italian D.M. of 21/03/73

(which maintains its full validity after EC Regulation no. 1935/2004 of 27/10/04 came into force): the glass container (sodium-calcium) belongs to category A and is suitable to be utilised in contact with foods.

Italian D.L. no. 22 of 05/02/97

The glass chemical compositions complies with the Directive 94/62/EC and subsequent updates of 19/02/01 (ref. 2001/171/EC – article 5) and of 08/05/06 (ref. 2006/340/EC – article 6).

Italian D.L. 451 of 03/07/76

The container complies with the regulations referring to “measuring containers” in compliance with Directive EEC 75/107 of 19/12/74.

EEC 1935/2004

The container traceability is guaranteed by the pallet label data.

OPERATING CONDITIONS

		Hot surface treatment	YES
		(Standard CETIE DT 13)	
Max axial load	500 kg	Cold surface treatment	YES
(Standard UNI 9035)		(Standard CETIE DT 13)	

For auto adhesive labels applications a previous contact with our Customer Service is advisable

Casein glue is recommended for labelling

GEOMETRIC CHARACTERISTICS AND TOLERANCES

Capacity: 1000 ml \pm 10 at 55 mm from brimful		(Standard UNI ISO 8106)
Perpendicularity deviation	mm: 3,3	(on the axis, Standard CETIE DT 2)
Finish bore diameter	mm: 20,6 \pm 0,4	(measured at 2 mm from brimful)
Minimum through-bore diameter	mm: 18,5	
Max. diam. of filling tube that can be used	mm: 17,0	

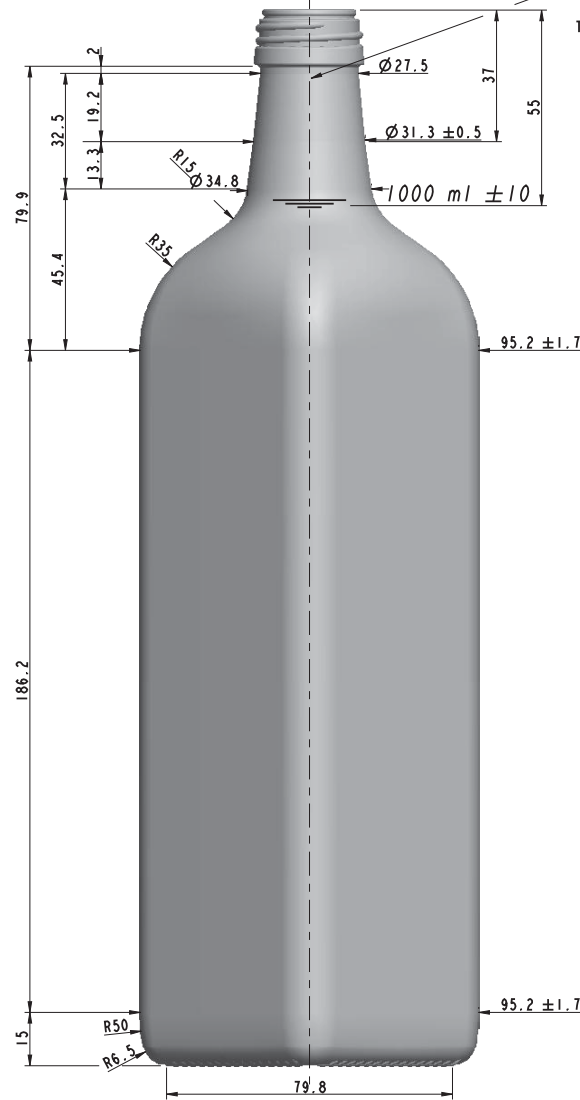
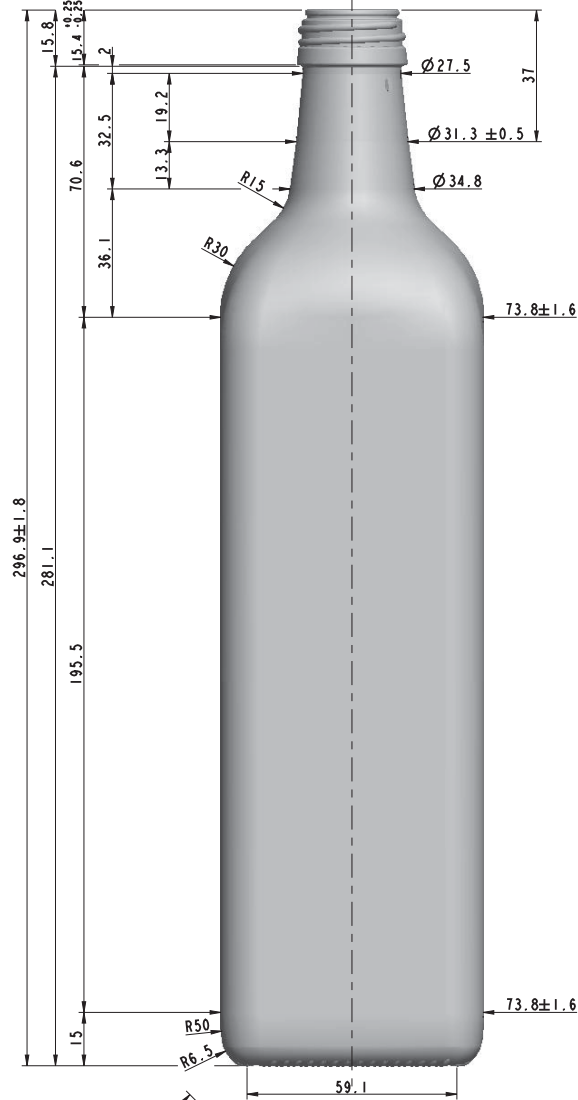
NOTES

- Blowing is always recommended before use.
- Lots/Batches of this container, used in observance of the prescriptions laid down by this Technical Sheet, shall have very reasonable mean line breakage values.
- Since usage results may be influenced by utilisation conditions, normal mean breakage values may be agreed with our Customer Service after a joint analysis of the filling line. In any case, the guarantees mentioned in this Document are valid only for first utilisation.
- If the utilisation results should deviate significantly from the mean values normally found, you are advised to change production Batch/Lot, informing our Customer Service Technicians who will contact you immediately in order to arrange all the necessary checks to be done jointly and to agree possible solutions if non conformities would be found.

FINISH DESCRIPTION: UNI 10666 - 31.5 media PP-VAE

INSERT: YES

2 ANTI-ROTATION PIPS AT 90° TO THE PARTING-LINE



GLASS IS LIFE™

O-I makers of pure, sustainable, brand-building glass packaging

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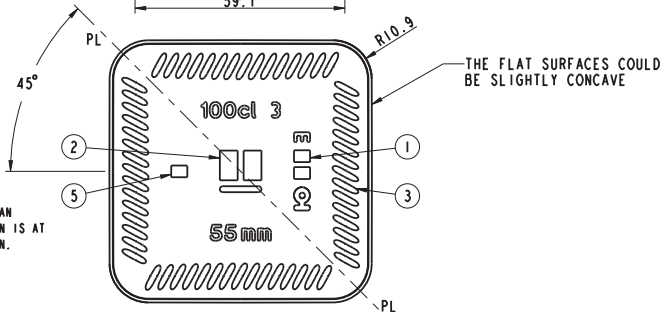
**CONTAINER & MOULD ENGINEERING
EUROPE**

NOTES:
THIS DRAWING IS THE PROPERTY OF O-I AND MUST NOT BE REPRODUCED OR DISCLOSED WITHOUT O-I WRITTEN AUTHORIZATION.

DIMENSIONS EXPRESSED IN mm
ONLY TOLERANCED DIMENSIONS ARE GUARANTEED.

MANUFACTURING MARKINGS SHOWN ARE FOR ILLUSTRATIVE PURPOSES ONLY. ACTUAL MARKINGS ON CONTAINER MAY DIFFER, DEPENDANT ON LOCAL LEGISLATION.

CATEGORY FOOD		TILT ANGLE -	
MAX. VERTICALITY TOLERANCE 3.3 mm		MEASURING CONTAINER YES	
FINISH SAP NUMBER 0840		FINISH REF. UNI 10666 1988	
MINIMUM THROUGH BORE 18.5 mm		MAX FILLING TUBE Ø 17 mm	
CONTAINER OVERFLOW CAPACITY (BRIMFUL) 1024ml APPROX.			
CONTAINER RATED CAPACITY (FILLPOINT) 1000ml ± 10ml			
CONTAINER WEIGHT 560g APPROX.			
FINISH DESIGNATION 17.31.5.UNI 10666.H158.0840		MAX GAS VOLUME	
PROCESS	RETURNABLE NO	DESIGN REF.	
STANDARD 100 cl OLIO MARASCA LIGHT			
DESIGNER	GP	DATE	29/05/12
CHECKED		DATE	
DRAWING NUMBER 120361		MOULD/SAP NUMBER 000000	



- 1 = TRADEMARK
- 2 = CAVITY No.
- 3 = STIPPLING
- THE SHAPE OF STIPPLES IS ONLY AN INDICATION AND THE CONSTRUCTION IS AT THE PRODUCTION PLANT DISCRETION.
- 4 = CAVITY CODE
- 5 = A GLASS INDENTIFICATION

SCALE 1:1

No	DATE	REVISIONS	DESIGN/CHECK
2	13/12/12	AUMENTATO PESO DI 10 GR DOPO SEZIONE PILOTA	CD
	10/09/12	ADDED SHAPE CODE	I.B.